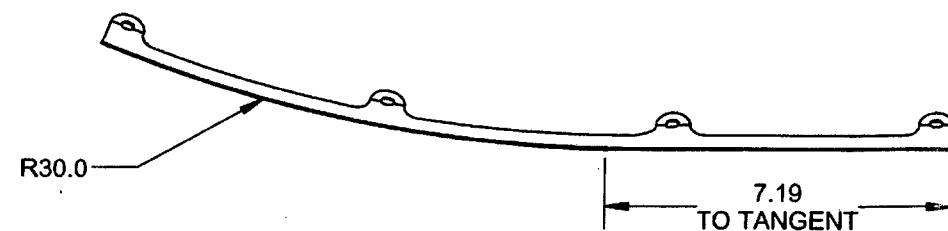
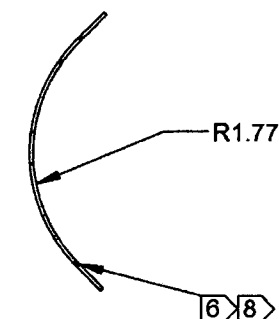


**D2970-1 BEND DETAIL**  
MAKE FROM D2970-1F

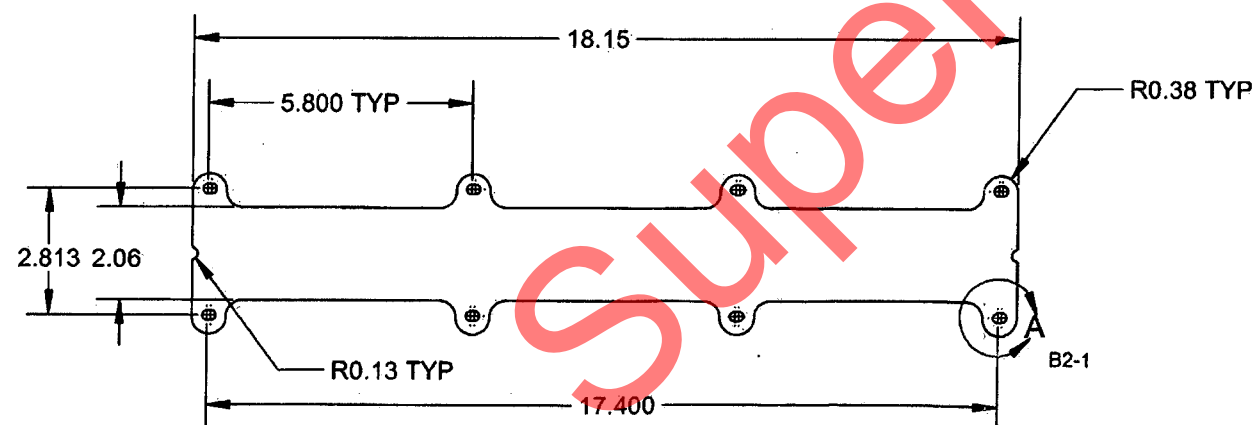


**SECTION C-C** D4-1

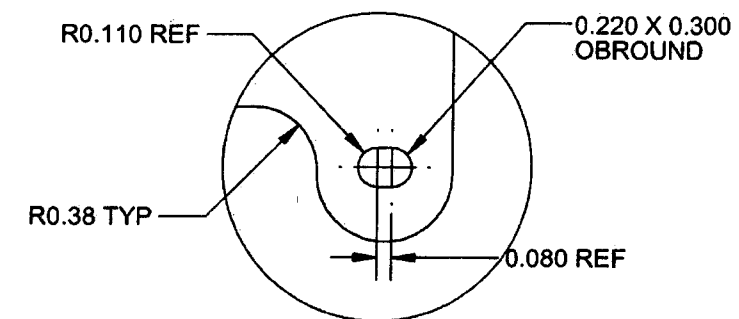


**SECTION B-B** D5-1  
SCALE:2X

**RELEASED**  
2013-04-08



**D2970-1F FLAT PATTERN**

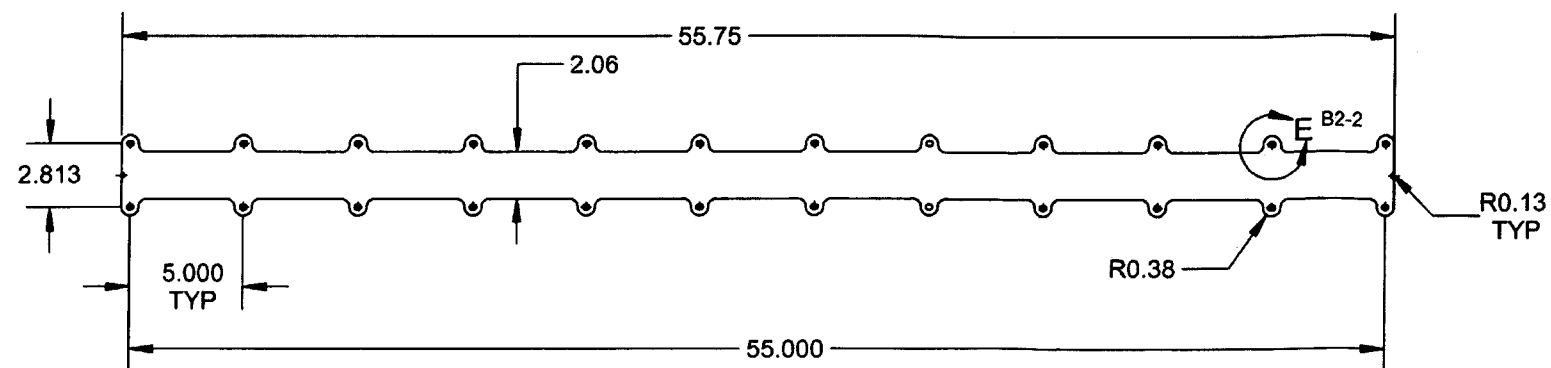


**DETAIL A** B4-1  
SCALE 4X

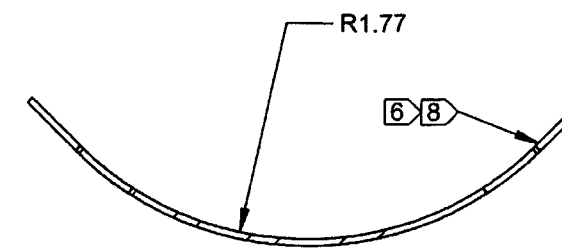
**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 20 GAUGE (0.040 THICK), REF. DART SPEC. M304S20GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: IDENTIFY WITH P/N D2970-1 AND B/N AS PER DART QSI 044 6.1 (FINE POINT PAINT MARKER)
- 7) WEIGHT: 0.47 lbs
- 8) COAT ENTIRE TOP (CONCAVE) SURFACE WITH A LAYER OF PLUS ONE ROCKGUARD 4714, 0.020-0.040 THICK

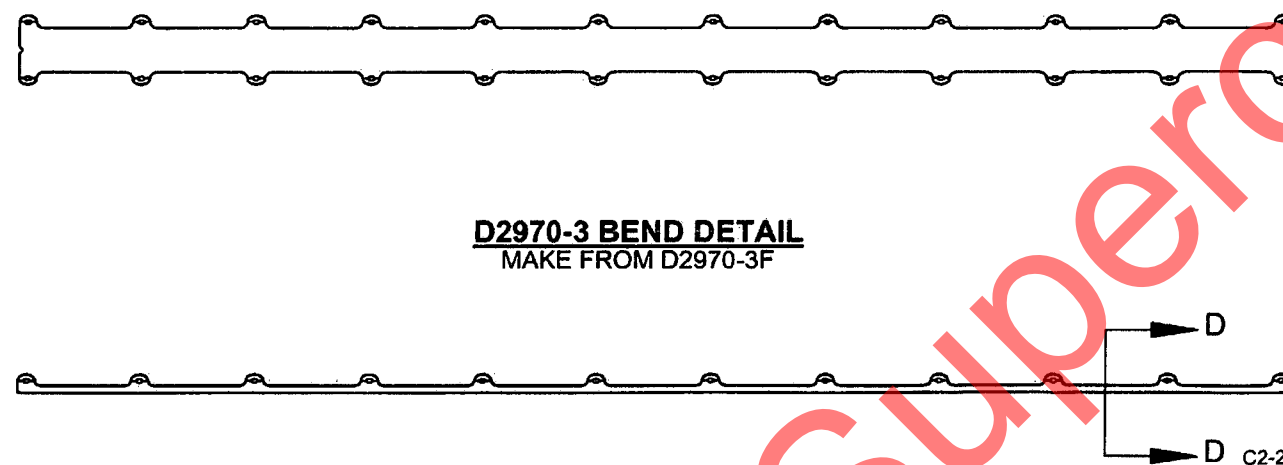
B	FORMAT TO CURRENT STANDARD, AISI 304/316SS WAS AISI 1010-1025, REMOVE FINISH NOTE, ADD NOTE 8, ROCKGUARD COATING (ZN A8-1, ZN A8-2), REF CIR 12-13	DB	12.12.14
A	NEW ISSUE	RF	00.03.10
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	DB		
CHECKED	MB	DRAWING NO.	REV. B
MFG. APPR.	DD	D2970	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE	NTS
DATE	12.12.14	<small>COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



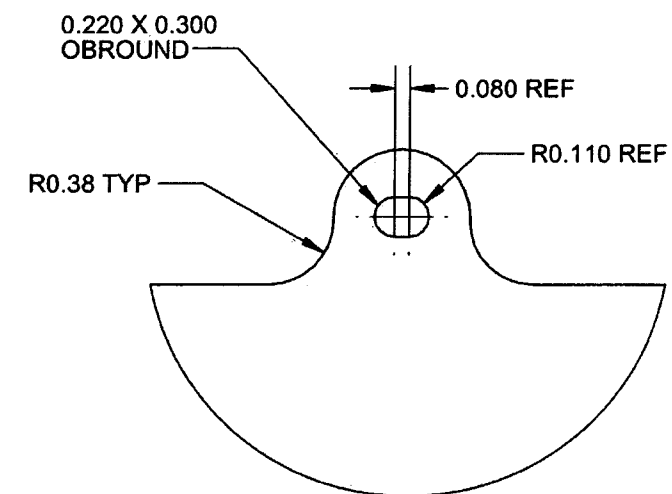
**D2970-3F FLAT PATTERN**



**SECTION D-D B5-2**  
SCALE 8X



**D2970-3 BEND DETAIL**  
MAKE FROM D2970-3F



**DETAIL E D5-2**  
SCALE 4X

**RELEASED**  
2013-04-08

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 20 GAUGE (0.040 THICK), REF. DART SPEC. M304S20GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX.
- 6) IDENTIFICATION: IDENTIFY WITH P/N D2970-3 AND B/N AS PER DART QSI 044 6.1 (FINE POINT PAINT MARKER)
- 7) WEIGHT: 1.38 lbs
- 8) COAT ENTIRE TOP (CONCAVE) SURFACE WITH A LAYER OF PLUS ONE ROCKGUARD 4714, 0.020-0.040 THICK

DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MB	DRAWING NO. <b>D2970</b>	REV. B
MFG. APPR.	DD	SHEET 2 OF 2	
APPROVED	<i>[Signature]</i>	TITLE <b>WEARPLATE</b>	SCALE NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2000 BY DART AEROSPACE LTD	
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